

www.brunner-inc.com

BRUNNER

MANUFACTURED IN U.S.A.

BRUNNER MANUFACTURING

If it is a challenging component that you are designing, let Brunner Manufacturing be the company you partner with. We can cold-form splines, 12 points and other special configurations on our progressive headers. Our high-speed Formax part formers give us the ability to quickly change from one part to the next, reducing set-up time and providing substantial savings to our customers.

MACHINE CAPABILITIES

- Multi-Die Bolt Makers
 - Diameter: .25 - .875 inch (M6-M22)
 - Length: Max 8.26 inch (210 mm)
- Progressive Headers (up to six dies)
 - Diameter: .25 - 1.375 inch (35 mm)
 - Length: Max 21 inch (for parts .858 inch in diameter or less) (533 mm)

BRUNNER MANUFACTURING ADVANTAGES

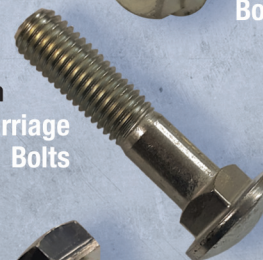
- State-of-the-art climate controlled cold heading shop
- 100% USA made steel rod purchased from a local steel mill
- In-house tool room
- 25 Multi-Die heading machines
- A2LA Certified Metallurgical Lab
- Heat Treat and Metal Finishing
- ISO-9001-2015 Certified
- Inventory Management/ Distribution Services



Wheel Bolts



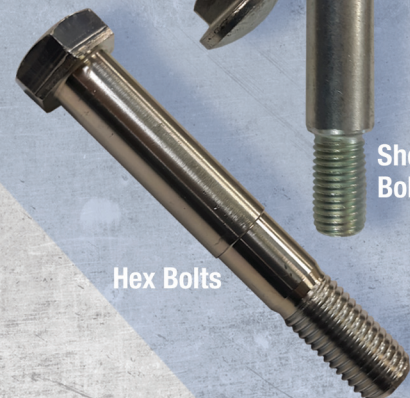
Hex Flange Bolts



Carriage Bolts



Shoulder Bolts



Hex Bolts



Knurled Bolts

OTHER EQUIPMENT

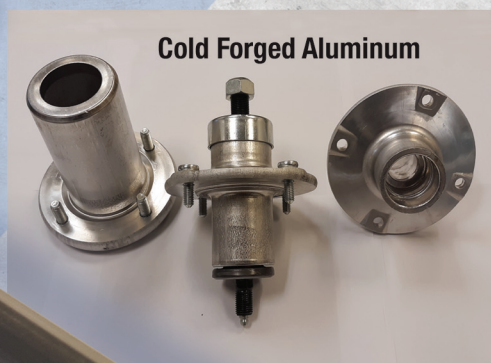
- 48 CNC lathes for machining of near net shaped parts
- 11 state-of-the-art vertical machining centers
- 22 high production cross drilling machines
- 500, 1100 & 1500 ton special presses for Cold Forging of Aluminum
- Several state-of-the-art centerless grinders

SPECIAL FORMED SHAPES



SINCE 1963

Near net formed parts machined to a precision finish.



BRUNNER MANUFACTURING

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OUR DIVERSE CAPABILITIES AND CREATIVE TEAM ALLOW US TO BRING SOLUTIONS TO OUR CUSTOMERS



www.bwp-us.com



MANUFACTURED IN U.S.A.

BRUNNER WIRE PRODUCTS

THE BWP ADVANTAGE

- Automatic robotic work cells
- Low and high volume runs
- In-house rack and barrel plating (BWP Metal Finishing)
- In-house tool and design Build

MANUFACTURING CAPABILITIES

- CNC wire benders - 4mm to 16mm capability
6 work stations
- Punch press - 15 to 400 ton
- Welding - robotic and resistance
- Strip/Coil Feed Punch Press for stampings

WIRE FORMING

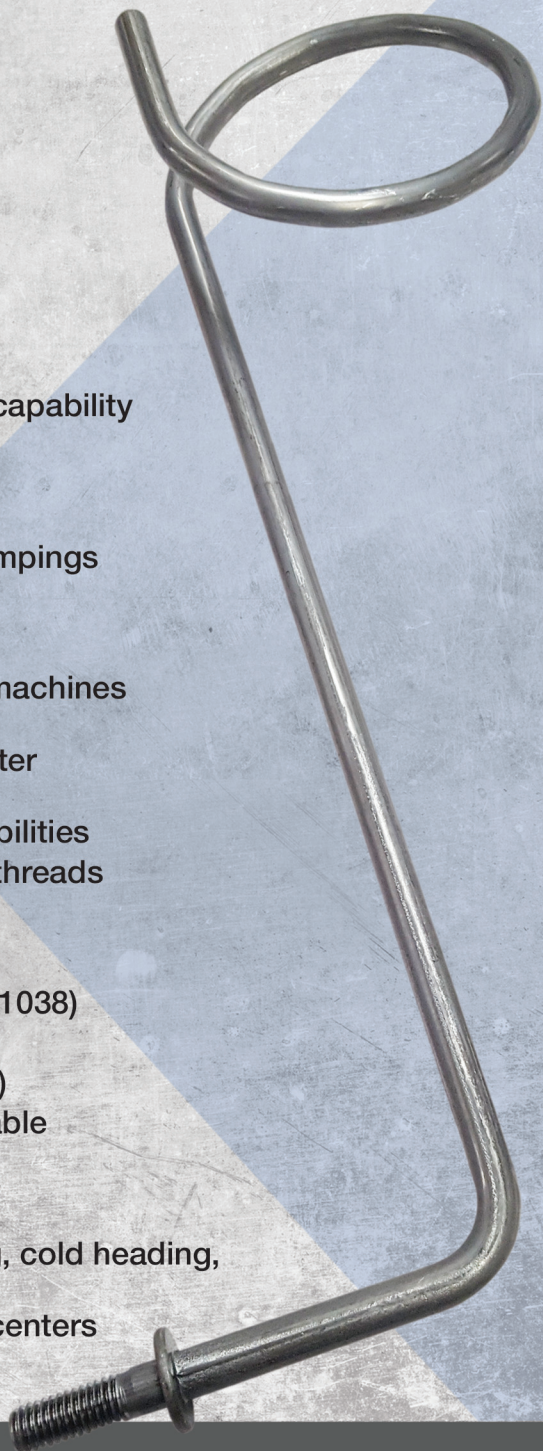
- Videx automatic cut, roll and bend machines (V-bolts capable)
- Straighten and cut up to 3/4" diameter and 12' in length
- CNC auto bending with in-line capabilities to cold head, extrude and roll form threads

MATERIALS

- Carbon steel (Ex. 1008, 1010, 1018, 1038)
- Alloy steel (Ex. 4037, 4140, 8640)
- Stainless steel (Ex. 300 & 400 series)
- Other types and special order available

SECONDARY OPERATIONS

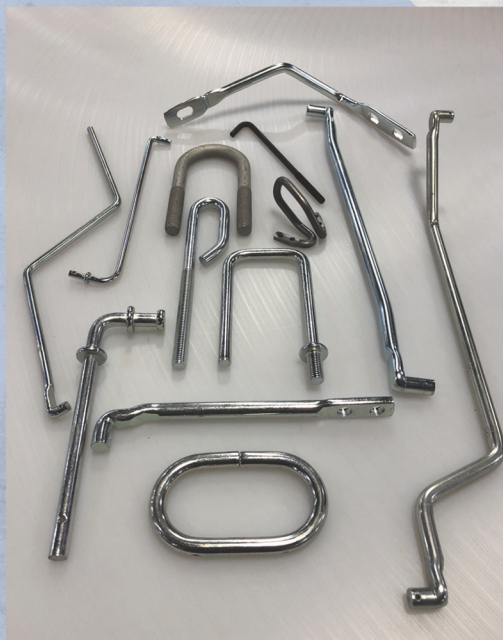
- Bending, drilling, flattening, piercing, cold heading, induction heating and stamping
- State-of-the-art vertical machining centers





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WIRE FORMS, STAMPINGS AND ASSEMBLIES



BRUNNER WIRE PRODUCTS

OUR DIVERSE CAPABILITIES AND CREATIVE TEAM ALLOW US TO BRING SOLUTIONS TO OUR CUSTOMERS

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